

SHORT BASKET CASE

# Work Order ID 53988



Page 1

November 25, 2009 9:08:47 AM

Item ID: D4028-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Spring Pin Lanyard Assembly

Start Date: 11/25/09 Start Qty: 20.00



Cust Item ID:

Customer:

PRELIMINARY ISSUE



Required Date: 12/14/09 Req'd Qty: 20.00

Reference:

Run Start



Approvals: Process Plan: CL

Date: 09/11/25

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4028	A-PRELIM

100 0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 10833  
Manufacture as per Dwg D4028-041  
Supplier: Telmar  
Certificate of conformity is required

CL 09/11/25 20

110 0.00



Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Packaging

CL 09/12/11 (20)

120 0.00



QC

QC6- Inspect dimensions to drawing

Memo

0.00

Quality Control

ENGINEERING  
JAN ROVAL

8 09/12/15

CL 09/12/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 53988

November 25, 2009 9:08:47 AM



Page 2

Item ID: D4028-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Spring Pin Lanyard Assembly

Start Date: 11/25/09 Start Qty: 20.00



Cust Item ID:

Required Date: 12/14/09 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location

0.00



Packaging

0.00

Packaging

Engineering  
APPROVAL

Pick 12/15 (20)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

R/O 12-15 (20)

R00326 DEC  
u

POSITIVE RECALL

EFFECTIVE 01/12/14 AUTH LL

RELEASED ~~7/15~~ DATE 01/12/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 1

November 25, 2009 9:08:46 AM

Work Order ID: 53988



Parent Item: D4028-041



Parent Item Name: Spring Pin Lanyard Assembly



Start Date: 11/25/09

Required Date: 12/14/09

Comments: IPP RevA: new issue 09.11.20 DD verified by:EC

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4028-041P		Purchased	No			110	Each	0.0000	20.0000			
												
Spring Pin Lanyard Assembly												

6-4/12/11 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

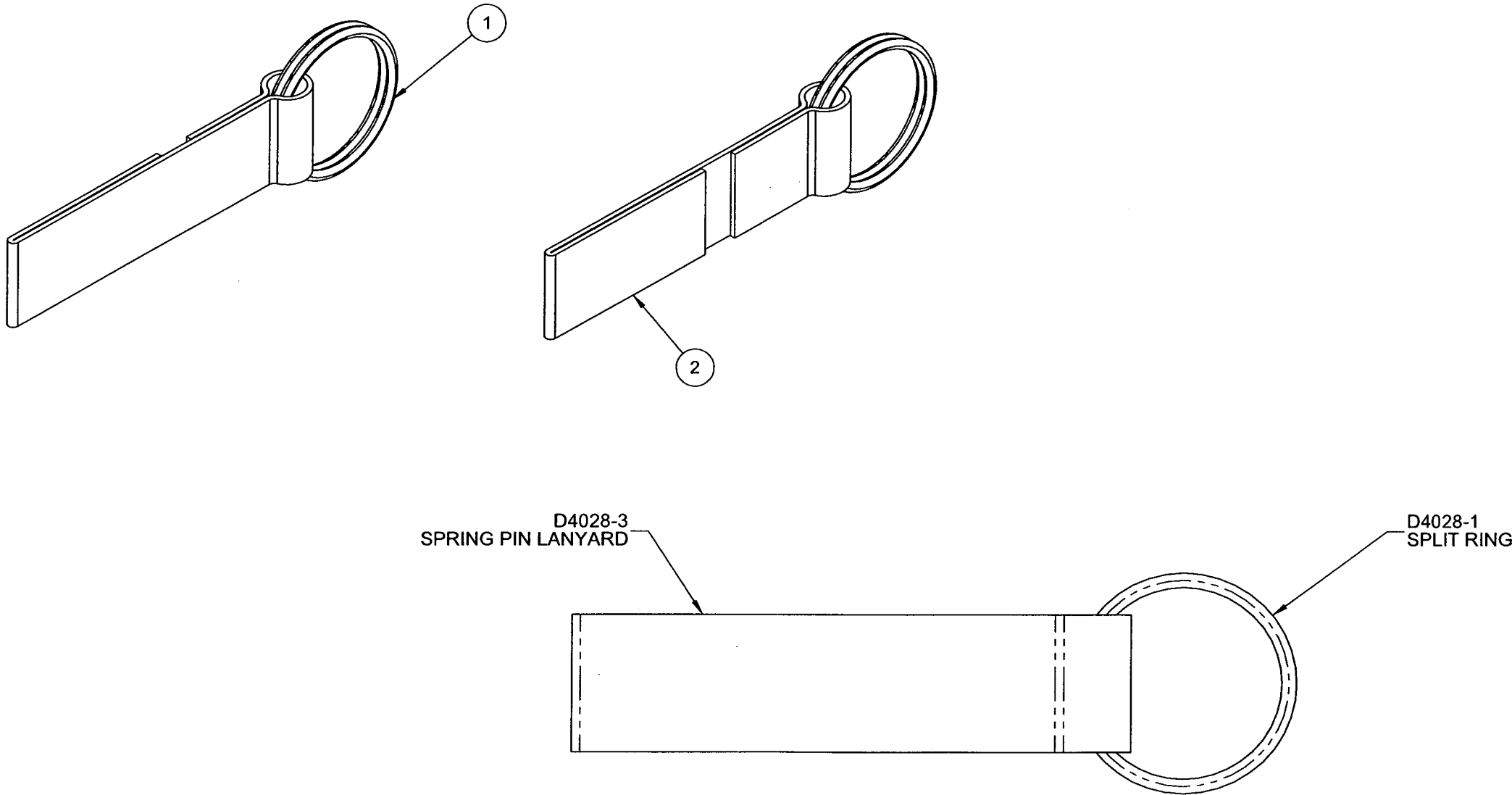
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4028-041	SPRING PIN LANYARD ASSY
1	1	D4028-1	SPLIT RING
2	1	D4028-3	SPRING PIN LANYARD

SPECIFICATION CONTROL DRAWING

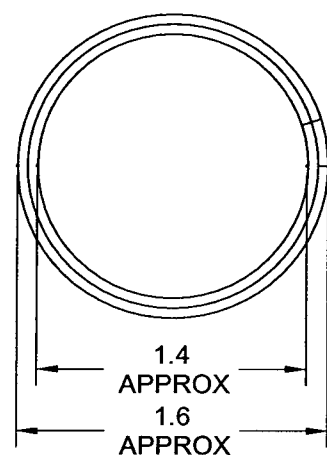
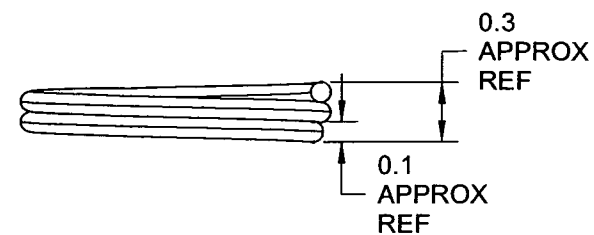


PRELIMINARY ISSUE  
AJS 09.11.26

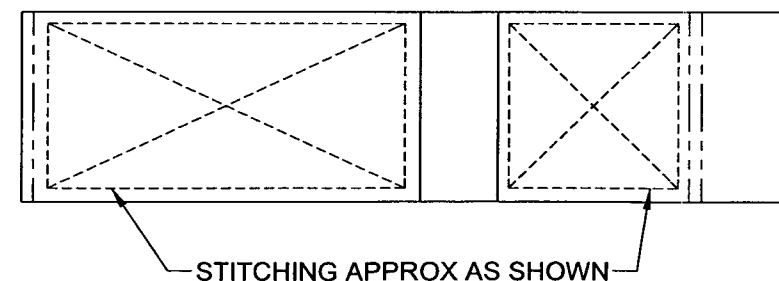
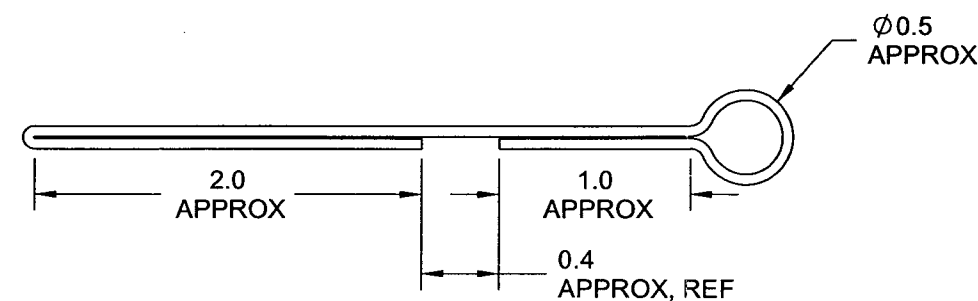
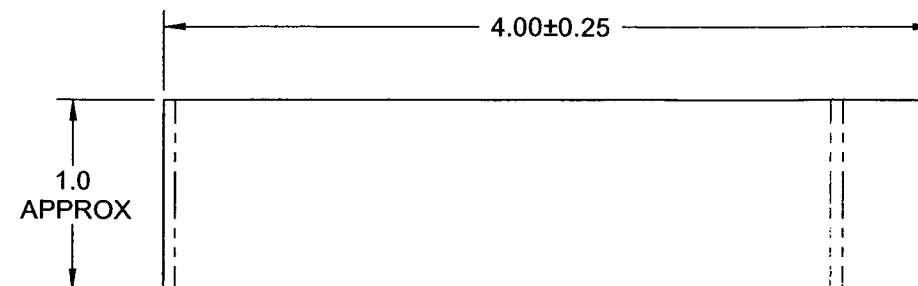
D4028-041 SPRING PIN LANYARD ASSY

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.04 lbs

REV.	A	PRELIMINARY (2) SHEET 2 ZONE C4 "1.0 APPROX" DIM WAS 1.00. REASON: SUB CONTRACTOR REQUIREMENT.	AJS	09.11.26
REV.	A	PRELIMINARY (1)	AJS	09.11.19
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4028	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		SPRING PIN LANYARD ASSY	NTS	
DATE	09.11.19	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



**D4028-1 SPLIT RING**



**D4028-3 SPRING PIN LANYARD**

**D4028-1 NOTES:**

- 1) MATERIAL: STAINLESS STEEL  
SUGGESTED PART SRH-130, REID SUPPLY
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHT

**D4028-3 NOTES:**

- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED  
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHT
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

**PRELIMINARY ISSUE**  
AJS 9.11.26

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D4028</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>SPRING PIN LANYARD ASSY</b>	NTS
DATE	09.11.19	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : XOTULSAF1123HAW  
email: info@tulmar.com

## Bill To:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

# COPY

Packing Slip No.

**34406**

Ship Date

9-Dec-09

## Ship to:

**Dart Aerospace**  
1270 Aberdeen Street  
Buyer: Chantal Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada

<b>Order number</b> 24040	<b>Sales order date</b> 25-Nov-09	<b>Account number</b> CDART100	<b>Account manager</b> Barney Bangs
<b>PO number</b> PO10833	<b>Ship Via</b> Pick-Up	<b>Shipping Terms</b> FOB HAWKESBURY	
<b>Item No.</b> Description	<b>Quantity ordered</b>	<b>UOM</b>	<b>Qty Shipped/Returned</b>
			<b>Quantity on back order</b>

8136-041

Lanyard Assy, Pin, Spring, Red/

Drawing No: 04028-041 PRELIM 2

DWG Rev: A

**Lot No:** BATCH0000000001 Qty: 20

20

EA

20

1/14/12

Shipper

*Jim Andrews*

Date:

DEC 09 2009

## Certificate of Conformance

☐ Not Applicable

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

*Roxanne Hawthorn*

Date:

DEC 09 2009

8 or 12/15

Qualified Lab  
List No. 1935  
(610)-845-2211

BALLY RIBBON MILLS

23 N. 7th Street  
Bally, PA 19503

05/13/08

**COPY**

Customer	TULMAR SAFETY SYSTEMS	Shipment	
Purchase Order No.	14032-00	Shipped Via	UPS COLLECT
Specifications	<u>MIL-W-4088K TYPE XVII CLASS 1A</u> P/N 2262-002	Memo No.	320861
Contract No.	UV, MOULD, FUNGUS RESISTANT LOT#993894 DOM:05/08	Quantity	190 YD
BALLY RIBBON MILLS Pattern No.	4028-1" RED #31350 NYLON WEBBING		

S  
05/12/08

CERTIFICATE OF CONFORMANCE

I certify that this pattern conforms with the physical, chemical, and visual quality of the Military Specifications listed above.

*Jerome Richards*

JEROME RICHARDS

QUALITY ASSURANCE MANAGER

TS # 2262-002 / 01



# cansew inc.

# COPY

formerly / anciennement  
Canadian Sewing Supply Ltd. / Ltee - established / établie 1924

Makers of sewing threads. / Wholesalers of elastics, Velcro, etc.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, ga.

1 February 2006

Tulmar Safety Systems  
1123 Cameron Street  
Hawksbury, Ontario  
K6A 2B8

Att. Sandra Nadeau - Q.C. Inspector

S  
02/12/05

## CERTIFICATE OF COMPLIANCE

This is to certify that our bonded nylon sewing thread CBB92, available in white, black and colours, meets the requirements of Government specification V-T-295, Type II, Size F, Class A. The thread has good to excellent light fastness, although prolonged exposure to sunlight can cause some deterioration. The colour is therefore unlikely to fade if the thread is appropriately stored.

We hope you will find the above to your satisfaction and look forward to the pleasure of serving you.

Yours truly,

Hershie Schachter  
CANSEW INC.

**MONTREAL - Head Office/Siège social**  
111 Chabanel W / O H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

**TORONTO**  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

**WINNIPEG**  
1674 Church Ave R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

**CALGARY**  
3932 - 29th St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

**VANCOUVER**  
1615 Venable St. V5L 2H1  
(604) 682-4341  
1-800-580-0737  
FAX: (604) 682-4196



A Reid Entities Company

2265 Black Creek Rd \* Muskegon \* MI \* 49444-2684  
Phone: 800.253.0421 \* Email: sales@reidsupply.com  
Fax: 800.438.1145 \* Web: ReidSupply.com

**COPY**



\* 4 1 4 1 6 0 1 \*

P.O. #: 16964-00

Shipper No 04141601-0

Page 1 of 1

Bill To: TULMAR SAFETY SYSTEMS INC  
1123 CAMERON ST  
HAWKESBURY, ON K6A 2B8  
Canada

Ship To: TULMAR SAFETY SYSTEMS INC  
C/O LINK+ VKB WAREHOUSE  
14804 STATE HIGHWAY 37  
MASSENA, NY 13662-3146

LORI MORRIS

Phone

Attn:

Customer No	Your P.O. No	Sched Date	Ship Via	Ship Date	Shipper No
865356	16964-00	11/30/09	UPS COLLECT	11/30/09	04141601-0

Line	Order Qty	Item	Description	Qty Shipped	Back Order
1	25	SRH-130	1-1/2"S.S. SPLIT RING	25	
P/O: 16964-00				HS Tariff Code:	731829
				Country of Origin:	United States

Parts are in stock and should ship today

0.81 20.25

Value in US Funds: 20.25

Terms: Net 30 Days

Total Number of items: 1

Estimated Weight: 0 lb 10.00 oz 0.284 kg

Opr: EDC Branch: 11 SLSM: REID

Picker:

*S 0911215*

All sales of products or services by Reid Supply Company

are made subject to the Terms and Conditions

of Sale, incorporated by reference and available at ReidSupply.com

or by calling 231.777.3951

If Buyer has not otherwise agreed to those terms, then Buyers acceptance of delivery of and/or payment for the products or services will constitute buyer's acceptance of the Terms and Conditions of Sale.

**CERTIFICATION OF COMPLIANCE**

Reid Supply Company

States the above material purchased was supplied in accordance with the description as illustrated in our catalog and our website.

THANK YOU VERY MUCH FOR YOUR ORDER

Packing List

*Cathy Reid*  
Cathy Reid Document Control Supervisor

Packing List

TSS 4015-001/01



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO10833**

Purchase Order Date 11/25/09

PO Print Date 11/25/09

Page Number 1 of 1

**Order From :**

VC-TUL001

TULMAR SAFETY SYSTEMS  
1123 CAMERON ST  
HAWKESBURY, ON K6A 2B8  
CA

**FAXED**  
613 632 1053

**Contact Name**

**Vendor Phone**

**Vendor Fax**

**Vendor Account Nbr**

613 632 1282

613 632 2030

**Buyer**

**Requisition Nbr**

**Tax Resale Nbr**

**Terms**

**Currency**

**FOB**

Chantal Lavoie

10127-2607

Net 30

CAD

**Ship To :**

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D4028-041P	Spring Pin Lanyard Assembly	12/16/09 Yes	20.00 Each		\$18.5000	\$370.00

**Special Inst:**

AS PER DWG D4028 REV. A-PRELIM  
B53988  
MATERIAL: WEBBING NYLON MIL-W-  
4088K, TYPE XVII, CLASS 1A, COLOR  
RED  
THREAD: NYLON TREAD TO BE USED  
FOR ALL SEAMS CONFORMING TO V-T-  
295 TYPE II, CLASS A, SIZE F, COLOR  
RED  
SPLIT RING MATERIAL: STAINLESS  
STEEL

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

**PO Total:**

**\$370.00**

**CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY**

Change Nbr:

1

Change Date: 11/25/09

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable